

Tapping Screws — STAINLESS STEEL

STAINLESS self-tapping — Type A & B
For metal to metal

- Stainless steel zinc-plated self-tapping fasteners are designed for attaching metal to metal and metal to wood.
- Type B have wax surface treatment for added lubricity

- Stainless tappers are used in high corrosive environments or where corrosions free performance is required to meet the design life of the project.

Application

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#14 Type A 304 Stainless
Metal to metal

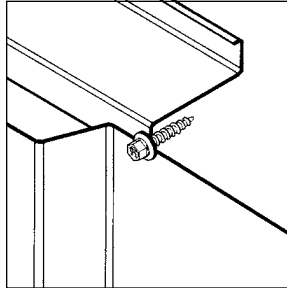
Attachment thickness: .044 – .075

Metal thickness	Drill bit size
.021 – .026	1/8 (.125)
.027 – .050	3/16 (.187)
.051 – .075	#8 (.199)

The hole size determines installation performance and pullout strength.

Thickness is based on normal, single thickness purlin/girt or multiple material thickness combined for total.

Min projection: 3/8" of threads below substrate



3/8" AF 304 Stainless Hex Head
Thread Major Dia: .254 – .248
Thread Minor Dia: .185 – .178

Strength (lbs ult.):
Tensile: 3370
Torsional: 125 in-lbs
Shear: 1520

Pull-out (lbs ult.):
14 ga (.075): 1232
16 ga (.060): 1110

Pull-over (lbs ult.):
22 ga (.030): 1237
24 ga (.024): 790
26 ga (.018): 647

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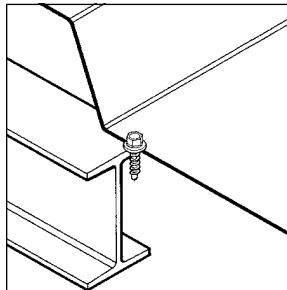
Type B 304
Stainless
Metal to metal

Attachment thickness: .044 – .500

Metal thickness	Drill bit size
B .065 – .085	#8 (.199)
B .085 – .115	#7 (.201)
B .115 – .375	#1 (.228)
B .375 – .500	#1 or larger, depending on hardness of steel

Thickness is based on normal, single thickness purlin/girt or multiple material thickness combined for total.

Min projection: 3/8" of threads below substrate



3/8" AF 304 Stainless Hex Head
Thread Major Dia: .246 – .240
Thread Minor Dia: .192 – .185

Strength (lbs ult.):
Tensile: 3800
Torsional: 142 in-lbs
Shear: 2350

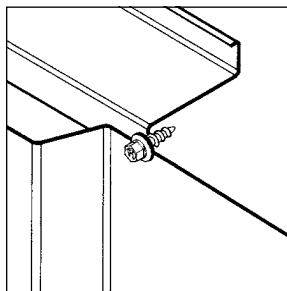
Pull-out (lbs ult.):
12 ga (.105): 2310
14 ga (.075): 1394
16 ga (.060): 1250

Pull-over (lbs ult.):
22 ga (.030): 1237
24 ga (.024): 790
26 ga (.018): 647

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#17 Type AB 304 Stainless
Strip out repair Type A or AB
Metal to metal

Min projection: 3/8" of threads below substrate



3/8" 304 Stainless AF Hex Head
Thread Major Dia: .295 – .285
Thread Minor Dia: .220 – .214

Notes

Dimensions are nominal inches unless noted. Pull-out values (pounds ultimate) are based on 50,000 psi hot rolled steel sheet material. Ultimate values listed are the result of laboratory testing. The specific job conditions should be considered and appropriate safety factors applied when specifying the proper fasteners.

Continued on other side



Self-tapping — Type A, AB, B

For metal to metal

Tapping Screws — Stainless Steel

Selection

Length	Part No. #14 A Bond Seal	Part No. 1/4 AB & #17 AB Bond Seal	Part No. 1/4 B Bond Seal
3/4"	E0500-HP	E1240-HP	E0860-HPW
1"	E0600-HP	E1300-HP	E0880-HPW
1-1/4"	E0640-HP	E1310-HP	—
1-1/2"	E0660-HP	E1320-HP	E1000-HPW
2"	E0700-HP	—	E1060-HPW
2-1/2"	E0720-HP	—	E1080-HPW
3"	E0740-HP	—	E1100-HPW
3-1/2"	E0760-HP	—	E1120-HPW
4"	E0780-HP	—	E1140-HPW
5"	E0820-HP	—	E1180-HPW
6"	E0840-HP	—	E1200-HPW
7"	E0850-HP	—	E1210-HPW
8"	E0855-HP	—	E1215-HPW
#17 x 3/4"	—	E1960-KP	—
#17 x 1"	—	E1980-KP	—
#17 x 1-1/2"	—	E2000-KP	—

Installation

Tools: 0 – 600 rpm screwdriver equipped with depth sensing nosepiece.

Options

Painted



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