



United States Steel Corporation

Electrolytic Tin Plate and Tin Coated Steel Safety Data Sheet (SDS)

USS IHS Number: 1211

(Replaces USS Code Number: 2C009)

Locations: Great Lakes, Gary Works, East Chicago Tin, Midwest

Section 1 – Identification

1(a) Product Identifier Used on Label: Electrolytic Tin Plate and Tin Coated Steel

1(b) Other Means of Identification: Tin Plate

1(c) Recommended Use of the Chemical and Restrictions on Use: None

1(d) Name, Address, and Telephone Number:

United States Steel Corporation Phone number : (412) 433-6840 (8:00 am to 5:00 pm)
600 Grant Street, Room 1662 FAX: (412) 433-5019
Pittsburgh, PA 15219-2800

1(e) Emergency Phone Number: 1-800-262-8200 (CHEMTREC)

Section 2 – Hazard(s) Identification

2(a) Classification of the Chemical: As sold, this product, **Electrolytic Tin Plate and Tin Coated Steel** is not hazardous according to the criteria specified in REACH [REGULATION (EC) No 1907/2006] and CLP [REGULATION (EC) No 1272/2008]. Under 29 CFR 1910.1200 Hazard Communication Standard, steel products are considered mixtures due to further processing which may produce dusts and or fume. The categories of Health Hazards as defined in “GLOBALY HARMONIZED SYSTEM OF CLASSIFICATION AND LABELLING OF CHEMICALS (GHS), Third revised edition ST/SG/AC.10/30/Rev. 3” United Nations, New York and Geneva, 2009 have been evaluated. Refer to Section 3, 8 and 11 for additional information. Precautionary Statement/Emergency Overview: This formed solid metal product poses little or no immediate health or fire hazard. When product is subjected to welding, burning, melting, sawing, brazing, grinding or other similar processes, potentially hazardous airborne particulate and fumes may be generated.

2(b) Signal Word, Hazard Statement(s), Symbols and Precautionary Statement(s):

Hazard Symbol	Hazard Classification	Signal Word	Hazard Statement(s)	Precautionary Statement(s)
	Carcinogenicity - 2 Toxic to Reproduction - 2 Single Target Organ Toxicity (STOT) Repeat Exposure - 1	Danger	Suspected of causing cancer. Suspected of damaging fertility or the unborn child.	Do not breathe dusts / fume / spray. Wear protective gloves / protective clothing / eye protection / face protection. Contaminated work clothing must not be allowed out of the workplace.
	Acute Toxicity-Oral 4 Skin Sensitization - 1 STOT Single Exposure - 3		Causes damage to lungs through prolonged or repeated inhalation exposure. Harmful if swallowed.	Use only outdoors or in well ventilated areas. Wash thoroughly after handling. Obtain special instructions before use.
NA	Eye Irritation - 2B		May cause an allergic skin reaction. May cause respiratory irritation. Causes eye irritation.	Do not handle until all safety precautions have been read and understood. Do not eat, drink or smoke when using this product. If inhaled: Remove person to fresh air and keep comfortable for breathing. If exposed, concerned or feel unwell: Get medical advice/attention. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If on skin: Wash with plenty of water. If irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse. Dispose of contents in accordance with federal, state and local regulations.

2(c) Hazards Not Otherwise Classified: None Known

2(d) Unknown Acute Toxicity Statement (mixture): None Known

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Section 3 – Composition/Information on Ingredients

3(a-c) Chemical Name, Common Name (synonyms), CAS Number and Other Identifiers, and Concentration:

Chemical Name	CAS Number	EC Number	% weight
Iron	7439-89-6	231-096-4	>98
Nickel	7440-02-0	231-111-4	≤0.15
Metallic Coating			
Chromium	7440-47-3	231-157-5	≤0.015
Tin	7440-31-5	231-141-8	0.029-1.24

EC- European Community

CAS- Chemical Abstract Service

Section 4 – First-aid Measures

4(a) Description of Necessary Measures: If exposed, concerned or feel unwell: Get medical advice/attention.

- **Inhalation:** Electrolytic Tin Plate and Tin Coated Steel as sold/shipped is not a likely form of exposure. However during further processing (welding, grinding, burning, etc.). If inhaled: Remove person to fresh air and keep comfortable for breathing. If exposed, concerned or feel unwell: Get medical advice/attention.
- **Eye Contact:** This product as sold/shipped is not a likely form of exposure. However during further processing (welding, grinding, burning, etc.). If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue Rinsing. If eye irritation persists: Get medical advice/attention. If exposed, concerned or feel unwell: Get medical advice/attention.
- **Skin Contact:** If on skin: Wash thoroughly after handling. Wash with plenty of water. If irritation or rash occurs: Get medical advice/attention. Take off and wash contaminated clothing before reuse.
- **Ingestion:** This product as sold/shipped is not a likely form of exposure. However during further processing (welding, grinding, burning, etc.). If swallowed: Call a poison center/doctor if you feel unwell. Rinse mouth. If exposed, concerned or feel unwell: Get medical advice/attention.

4(b) Most Important Symptoms/Effects, Acute and Delayed (chronic):

- **Inhalation:** This product as sold/shipped is not likely to present an acute or chronic health effect.
- **Eye:** This product as sold/shipped is not likely to present an acute or chronic health effect.
- **Skin:** This product as sold/shipped is not likely to present an acute or chronic health effect.
- **Ingestion:** This product as sold/shipped is not likely to present an acute or chronic health effect.

4(c) Immediate Medical Attention and Special Treatment: None Known

Section 5 – Fire-fighting Measures

5(a) Suitable (and unsuitable) Extinguishing Media: Not applicable for Electrolytic Tin Plate and Tin Coated Steel as sold/shipped. Use extinguishers appropriate for surrounding materials.

5(b) Specific Hazards Arising From the Chemical: Not applicable for this product as sold/shipped. When burned, toxic smoke and vapor may be emitted.

5(c) Special Protective Equipment and Precautions for Fire-fighters: Self-contained NIOSH approved respiratory protection and full protective clothing should be worn when fumes and/or smoke from fire are present. Heat and flames cause emittance of acrid smoke and fumes. Do not release runoff from fire control methods to sewers or waterways. Firefighters should wear full face-piece self-contained breathing apparatus and chemical protective clothing with thermal protection. Direct water stream will scatter and spread flames and, therefore, should not be used.

Section 6 - Accidental Release Measures

6(a) Personal Precautions, Protective Equipment and Emergency Procedures: Not applicable for Electrolytic Tin Plate and Tin Coated Steel as sold/shipped. For spills involving finely divided particles, clean-up personnel should be protected against contact with eyes and skin.

6(b) Methods and Materials for Containment and Clean Up: Not applicable for this product as sold/shipped. If material is in a dry state, avoid inhalation of dust. Fine, dry material should be removed by vacuuming or wet sweeping methods to prevent spreading of dust. Avoid using compressed air. Do not release into sewers or waterways. Collect material in appropriate, labeled containers for recovery or disposal in accordance with federal, state, and local regulations. Follow applicable OSHA regulations (29 CFR 1910.120) and all other pertinent state and federal requirements.

Section 7 - Handling and Storage

7(a) Precautions for Safe Handling: Not applicable for Electrolytic Tin Plate and Tin Coated Steel as sold/shipped, however further processing (welding, burning, grinding, etc.) with the potential for generating high concentrations of airborne particulates should be evaluated and controlled as necessary. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Practice good housekeeping. Avoid breathing metal fumes and/or dust. Do not eat, drink or smoke when using this product.

7(b) Conditions for Safe Storage, Including any Incompatibilities: Store away from acids and incompatible materials.

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Section 8 - Exposure Controls / Personal Protection

8(a) Occupational Exposure Limits (OELs): Electrolytic Tin Plate and Tin Coated Steel as sold/shipped in its physical form does not present an inhalation, ingestion or contact hazard, nor would any of the following exposure data apply. However, operations such as high temperature (burning, welding, sawing, brazing, machining and grinding) may produce fumes and/or particulates. The following exposure limits are offered as reference, for an experience industrial hygienist to review.

Ingredients	8(a) OSHA PEL ¹	ACGIH TLV ²	NIOSH REL ³	IDLH ⁴
Iron	10 mg/m ³ (as iron oxide fume)	5.0 mg/m ³ (as iron oxide dust and fume)	5.0 mg/m ³ (as iron oxide dust and fume)	2,500 mg Fe/m ³
Nickel	1.0 mg/m ³ (as Ni metal & insoluble compounds)	1.5 mg/m ³ (as inhalable fraction Ni metal) 0.2 mg/m ³ (as inhalable fraction Ni inorganic only insoluble and soluble compounds)	0.015 mg/m ³ (as Ni metal & insoluble and soluble compounds)	10 mg/m ³ (as Ni)

NE - None Established

1. OSHA PELs (Permissible Exposure Limits) are 8-hour TWA (Time-Weighted Average) concentrations unless otherwise noted. A ("C") designation denotes a ceiling limit, which should not be exceeded during any part of the working exposure unless otherwise noted. An Action level (AL) is used by OSHA and NIOSH to express a health or physical hazard. They indicate the level of a harmful or toxic substance/activity, which requires medical surveillance, increased industrial hygiene monitoring, or biological monitoring. Action Levels are generally set at one half of the PEL but the actual level may vary from standard to standard. The intent is to identify a level at which the vast majority of randomly sampled exposures will be below the PEL.
2. Threshold Limit Values (TLV) established by the American Conference of Governmental Industrial Hygienists (ACGIH) are 8-hour TWA concentrations unless otherwise noted. ACGIH TLVs are for guideline purposes only and as such are not legal, regulatory limits for compliance purposes. A Short Term Exposure Limit (STEL) is defined as the maximum concentration to which workers can be exposed for a short period of time (15 minutes) for only four times throughout the day with at least one hour between exposures.
3. The National Institute for Occupational Safety and Health Recommended Exposure Limits (NIOSH-REL) Compendium of Policy and Statements. NIOSH, Cincinnati, OH (1992). NIOSH is the federal agency designated to conduct research relative to occupational safety and health. As is the case with ACGIH TLVs, NIOSH RELs are for guideline purposes only and as such are not legal, regulatory limits for compliance purposes.
4. The "Immediately Dangerous to Life or Health air concentration values (IDLHs)" are used by NIOSH as part of the respirator selection criteria and were first developed in the mid-1970's by NIOSH. The Documentation for Immediately Dangerous to Life or Health Concentrations (IDLHs) is a compilation of the rationale and sources of information used by NIOSH during the original determination of 387 IDLHs and their subsequent review and revision in 1994.

8(b) Appropriate Engineering Controls: Use controls as appropriate to minimize exposure to metal fumes and dusts during handling operations. Provide general or local exhaust ventilation systems to minimize airborne concentrations. Local exhaust is necessary for use in enclosed or confined spaces. Provide sufficient general/local exhaust ventilation in pattern/volume to control inhalation exposures below current exposure limits.

8(c) Individual Protection Measures:

- **Respiratory Protection:** Seek professional advice prior to respirator selection and use. Follow OSHA respirator regulations (29 CFR 1910.134) and, if necessary, use only a NIOSH-approved respirator. Select respirator based on its suitability to provide adequate worker protection for given working conditions, level of airborne contamination, and presence of sufficient oxygen. Concentration in air of the various contaminants determines the extent of respiratory protection needed. Half-face, negative-pressure, air-purifying respirator equipped with P100 filter is acceptable for concentrations up to 10 times the exposure limit. Full-face, negative-pressure, air-purifying respirator equipped with P100 filter is acceptable for concentrations up to 50 times the exposure limit. Protection by air-purifying negative-pressure and powered air respirators is limited. Use a positive-pressure-demand, full-face, supplied air respirator or self-contained breathing apparatus (SCBA) for concentrations above 50 times the exposure limit. If exposure is above the IDLH (Immediately Dangerous to Life or Health) for any of the constituents, or there is a possibility of an uncontrolled release or exposure levels are unknown, then use a positive-demand, full-face, supplied air respirator with escape bottle or SCBA.

Warning! Air-purifying respirators both negative-pressure, and powered-air do not protect workers in oxygen-deficient atmospheres.

- **Eyes:** Wear appropriate eye protection to prevent eye contact. For operations, which result in elevating the temperature of the product to or above its melting point or result in the generation of airborne particulates, use safety glasses to prevent eye contact. Contact lenses should not be worn where industrial exposures to this material are likely. Use safety glasses or goggles as required for welding, burning, sawing, brazing, grinding or machining operations.
- **Skin:** Wear appropriate personal protective clothing to prevent skin contact. Cut resistant gloves and sleeves should be worn when working with steel products. For operations, which result in elevating the temperature of the product to or above its melting point or result in the generation of airborne particulates, use protective clothing, and gloves to prevent skin contact. Protective gloves should be worn as required for welding, burning or handling operations. Contaminated work clothing must not be allowed out of the workplace.
- **Other Protective Equipment:** An eyewash fountain and deluge shower should be readily available in the work area.

Section 9 - Physical and Chemical Properties

<p>9(a) Appearance (physical state, color, etc.): Metallic Gray, Odorless</p> <p>9(b) Odor: NA</p> <p>9(c) Odor Threshold: NA</p> <p>9(d) pH: NA</p> <p>9(e) Melting Point/Freezing Point: ~ 2750 °F (~ 1510 °C)</p> <p>9(f) Initial Boiling Point and Boiling Range: ND</p> <p>9(g) Flash Point: NA</p> <p>9(h) Evaporation Rate: NA</p> <p>9(i) Flammability (solid, gas): Non-flammable, non-combustible</p>	<p>9(j) Upper/lower Flammability or Explosive Limits: NA</p> <p>9(k) Vapor Pressure: NA</p> <p>9(l) Vapor Density (Air = 1): NA</p> <p>9(m) Relative Density: 7.85 g/cc</p> <p>9(n) Solubility(ies): Insoluble</p> <p>9(o) Partition Coefficient n-octanol/water: ND</p> <p>9(p) Auto-ignition Temperature: NA</p> <p>9(q) Decomposition Temperature: ND</p> <p>9(r) Viscosity: NA</p>
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NA - Not Applicable

ND - Not Determined for product as a whole

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Section 11 - Toxicological Information (continued)

11(a-e) Information on Toxicological Effects (continued):

- g. **Carcinogenicity:** IARC, NTP, and OSHA do not list **Electrolytic Tin Plate and Tin Coated Steel** as carcinogens. The following Carcinogenicity information was found for the components:
- **Welding Fumes** - IARC Group 2B carcinogen, a mixture that is possibly carcinogenic to humans..
 - **Nickel and certain nickel compounds** – Group 2B - metallic nickel Group 1 - nickel compounds ACGIH confirmed human carcinogen. Nickel – EURAR Insufficient evidence to conclude carcinogenic potential in animals or humans; suspect carcinogen classification Category 2 Suspected of causing cancer.
- h. **No Toxic to Reproduction data** available for **Electrolytic Tin Plate and Tin Coated Steel** as a mixture. The following Toxic to Reproductive information was found for the components:
- **Nickel:** Effects on fertility.
- i. **No Specific Target Organ Toxicity (STOT) following a Single Exposure data** available for **Electrolytic Tin Plate and Tin Coated Steel** as a mixture. The following STOT following a Single Exposure data was found for the components:
- **Iron:** Irritating to respiratory tract.
- j. **No Specific Target Organ Toxicity (STOT) following Repeated Exposure data** was available for **Electrolytic Tin Plate and Tin Coated Steel** as a whole. The following STOT following Repeated Exposure data was found for the components:
- **Nickel:** Rat 4 wk inhalation LOEL 4 mg/m³ Lung and Lymph node histopathology. Rat 2 yr inhalation LOEL 0.1 mg/ m³ Pigment in kidney, effects on hematopoiesis spleen and bone marrow and adrenal tumor. Rat 13 Week Inhalation LOAEC 1.0 mg/m³ Lung weights, and Alveolar histopathology.

The above toxicity information was determined from available scientific sources to illustrate the prevailing posture of the scientific community. The scientific resources includes: The American Conference of Governmental Industrial Hygienist (ACGIH) Documentation of the Threshold Limit Values (TLVs) and Biological Exposure Indices (BEIs) with Other Worldwide Occupational Exposure Values 2013, The International Agency for Research on Cancer (IARC), The National Toxicology Program (NTP) updated documentation, the World Health Organization (WHO) and other available resources, the International Uniform Chemical Information Database (IUCLID), European Union Risk Assessment Report (EU-RAR), Concise International Chemical Assessment Documents (CICAD), European Union Scientific Committee for Occupational Exposure Limits (EU-SCOEL), Agency for Toxic Substances and Disease Registry (ATSDR), Hazardous Substance Data Bank (HSDB), and International Programme on Chemical Safety (IPCS).

The following health hazard information is provided regardless to classification criteria and is based on the individual component(s) and potential resultant components from further processing:

Acute Effects by component:

- **Iron and Oxides:** Iron is harmful if swallowed, causes skin irritation, and causes eye irritation. Contact with iron oxide has been reported to cause skin irritation and serious eye damage.
- **Nickel and Oxides:** Nickel may cause allergic skin sensitization. Nickel oxide may cause an allergic skin.

Delayed (chronic) Effects by Component:

- **Iron and Oxides:** Chronic inhalation of excessive concentrations of iron oxide fumes or dusts may result in the development of a benign pneumoconiosis, called siderosis, which is observable as an X-ray change. No physical impairment of lung function has been associated with siderosis. Inhalation of excessive concentrations of ferric oxide may enhance the risk of lung cancer development in workers exposed to pulmonary carcinogens. Iron oxide is listed as a Group 3 (not classifiable) carcinogen by the International Agency for Research on Cancer (IARC).
- **Nickel and Oxides:** Exposure to nickel dusts and fumes can cause sensitization dermatitis, respiratory irritation, asthma, pulmonary fibrosis, edema, and may cause nasal or lung cancer in humans. Causes damage to lungs through prolonged or repeated inhalation exposure. IARC lists nickel and certain nickel compounds as Group 2B carcinogens (sufficient animal data). ACGIH 2013 TLVs® and BEIs® lists insoluble nickel compounds as confirmed human carcinogens. Suspected of damaging the unborn child.

Section 12 - Ecological Information

12(a) Ecotoxicity (aquatic & terrestrial): No Data Available for **Electrolytic Tin Plate and Tin Coated Steel** as sold/shipped. However, individual components of the product when processed have been found to be toxic to the environment. Metal dusts may migrate into soil and groundwater and be ingested by wildlife as follows:

- **Iron Oxide:** LC₅₀: >1000 mg/L; Fish 48 h-EC₅₀ > 100 mg/L (Currenta, 2008k); 96 h-LC₀ ≥ 50,000 mg/L. Test substance: Bayferrox 130 red (95 – 97% Fe₂O₃; < 4% SiO₂ and Al₂O₃) (Bayer, 1989a).
- **Nickel Oxide:** IUCLID found LC₅₀ in fish, invertebrates and algae > 100 mg/l.

12(b) Persistence & Degradability: No Data Available

12(c) Bioaccumulative Potential: No Data Available

12(d) Mobility (in soil): No data available for this product as sold/shipped. However, individual components of the product have been found to be absorbed by plants from soil.

12(e) Other Adverse Effects: None Known

Additional Information:

Hazard Category: Not Reported

Signal Word: No Signal Word

Hazard Symbol: No Symbol

Hazard Statement: No Statement

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Section 15 - Regulatory Information (continued)

Other Regulations:

WHMIS Classification (Canadian): The product, Electrolytic Tin Plate and Tin Coated Steel is not listed as a whole. However individual components are listed.

Ingredients	WHMIS Classification
Nickel	D2B

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the SDS contains all the information required by the Controlled Products Regulations.

Section 16 - Other Information

Prepared By: United States Steel Corporation

2/10/2014 - Update to OSHA HAZ COM 2012

7/31/10 – 7/30/10 – Update of content and format to comply with GHS. Replaces USS Code No. 2C009 will be referred to as USS HIS No.1211

8/1/1985 - Original

Additional Information:

Hazardous Material Identification System (HMIS) Classification

Health Hazard	1
Fire Hazard	0
Physical Hazard	0

National Fire Protection Association (NFPA)



HEALTH= 1, * Denotes possible chronic hazard if airborne dusts or fumes are generated
Irritation or minor reversible injury possible.

FIRE= 0, Materials that will not burn.

PHYSICAL HAZARD= 0, Materials that are normally stable, even under fire conditions, and will not react with water, polymerize, decompose, condense, or self-react. Non-explosives.

HEALTH = 1, Exposure could cause irritation but only minor residual injury even if no treatment is given.

FIRE = 0, Materials that will not burn.

INSTABILITY = 0, Normally stable, even under fire exposure conditions, and are not reactive with water.

ABBREVIATIONS/ACRONYMS:

ACGIH American Conference of Governmental Industrial Hygienists	NIF No Information Found
BEIs Biological Exposure Indices	NIOSH National Institute for Occupational Safety and Health
CAS Chemical Abstracts Service	NTP National Toxicology Program
CERCLA Comprehensive Environmental Response, Compensation, and Liability Act	ORC Organization Resources Counselors
CFR Code of Federal Regulations	OSHA Occupational Safety and Health Administration
CNS Central Nervous System	PEL Permissible Exposure Limit
GI, GIT Gastro-Intestinal, Gastro-Intestinal Tract	PNOR Particulate Not Otherwise Regulated
HMIS Hazardous Materials Identification System	PNOC Particulate Not Otherwise Classified
IARC International Agency for Research on Cancer	PPE Personal Protective Equipment
LC50 Median Lethal Concentration	ppm parts per million
LD50 Median Lethal Dose	RCRA Resource Conservation and Recovery Act
LD_{Lo} Lowest Dose to have killed animals or humans	RTECS Registry of Toxic Effects of Chemical Substances
LEL Lower Explosive Limit	SARA Superfund Amendment and Reauthorization Act
LOEL Lowest Observed Effect Level	SCBA Self-contained Breathing Apparatus
LOAEC Lowest Observable Adverse Effect Concentration	SDS Safety Data Sheet
µg/m³ microgram per cubic meter of air	STEL Short-term Exposure Limit
mg/m³ milligram per cubic meter of air	TLV Threshold Limit Value
mppcf million particles per cubic foot	TWA Time-weighted Average
MSHA Mine Safety and Health Administration	UEL Upper Explosive Limit
NFPA National Fire Protection Association	

Disclaimer: This information is taken from sources or based upon data believed to be reliable. However, United States Steel Corporation makes no warranty as to the absolute correctness or sufficiency of any of the foregoing or that additional or other measures may not be required under particular conditions.



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Electrolytic Tin Plate and Tin Coated Steel

Signal Word: **DANGER**

Symbols:



HAZARD STATEMENTS:

Suspected of causing cancer.
Suspected of damaging fertility or the unborn child.
Causes damage to lungs through prolonged or repeated inhalation exposure.
Harmful if swallowed.
May cause an allergic skin reaction.
May cause respiratory irritation.
Causes eye irritation.

PRECAUTIONARY STATEMENTS

Do not breathe dusts / fume / spray.
Wear protective gloves / protective clothing / eye protection / face protection.
Contaminated work clothing must not be allowed out of the workplace.
Use only outdoors or in well ventilated areas.
Wash thoroughly after handling.
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Do not eat, drink or smoke when using this product.
If inhaled: Remove person to fresh air and keep comfortable for breathing.
If exposed, concerned or feel unwell: Get medical advice/attention.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
Continue rinsing.
If on skin: Wash with plenty of water. If irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse.
Dispose of contents in accordance with federal, state and local regulations.

United States Steel Corporation
600 Grant Street, Room 1662
Pittsburgh, PA 15219-2800
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Phone Number : (412) 433-6840 (8:00 am to 5:00 pm)
Emergency Contact: 1-800-262-8200 (CHEMTREC)
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